



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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ASAP

D412-702-323
Job Sheet 178843



Part No: D412-702-323

Job Qty: 1 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG ICA-412-702 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Small Fab-3	
100	Small Fab	1 pcs	6/15/18	6/15/18	0.00	0.21	Small Fab-6	
110	QC	1 pcs	6/15/18	6/15/18	0.00	0.00	QC5	
120	Packaging	1 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-2	
130	QC21-FG	1 Ea	6/15/18	6/15/18	0.00	0.00	QC21	

Part Op 100 - Assemble as per dwg ICA D412-702 p.49

Descriptions: 120 - Identify with P/N & CHG# and pack for shipping as per PPPD412-702-323 CHG001 Location: _____ PPP
Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-4	Bracket	1 Ea (1 ea)	90-Start up Operation	F147381
D4088-043	Shoulder Harness	1 Ea (1 ea)	90-Start up Operation	5073299
MS21042L3	Nut	4 Ea (4 ea)	90-Start up Operation	5078167
MS24694-S50	Screw	4 Ea (4 ea)	90-Start up Operation	5066937x3
NAS1149D0332J	Washer	4 Ea (4 ea)	90-Start up Operation	5035396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-4	1	8	0
	D4088-043	1	15	0
	MS21042L3	4	1,637	0
	MS24694-S50	4	436	0
	NAS1149D0332J	4	1,810	0

Part Specifications

Specifications could not be found.

Plex 6/14/18 12:43 PM Dart.lajeunesse.marie

3903

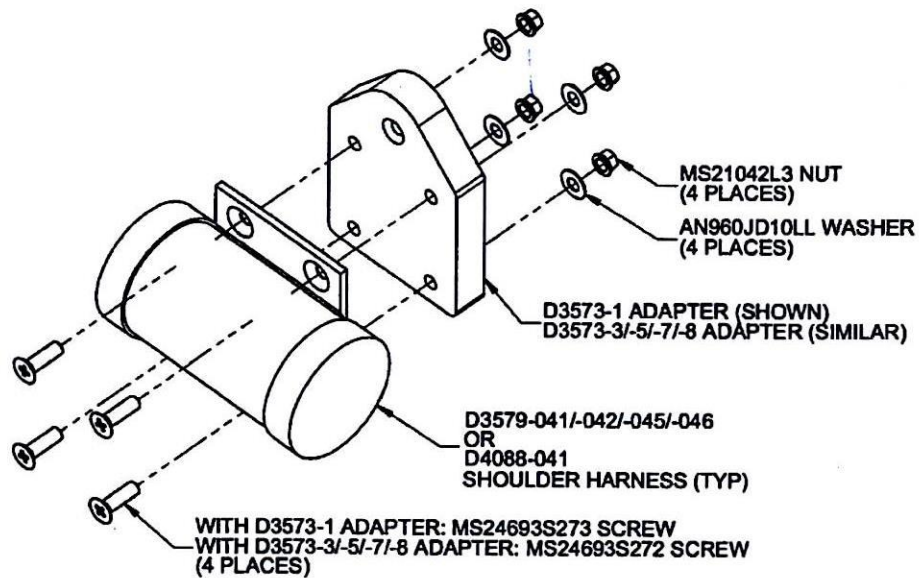
DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

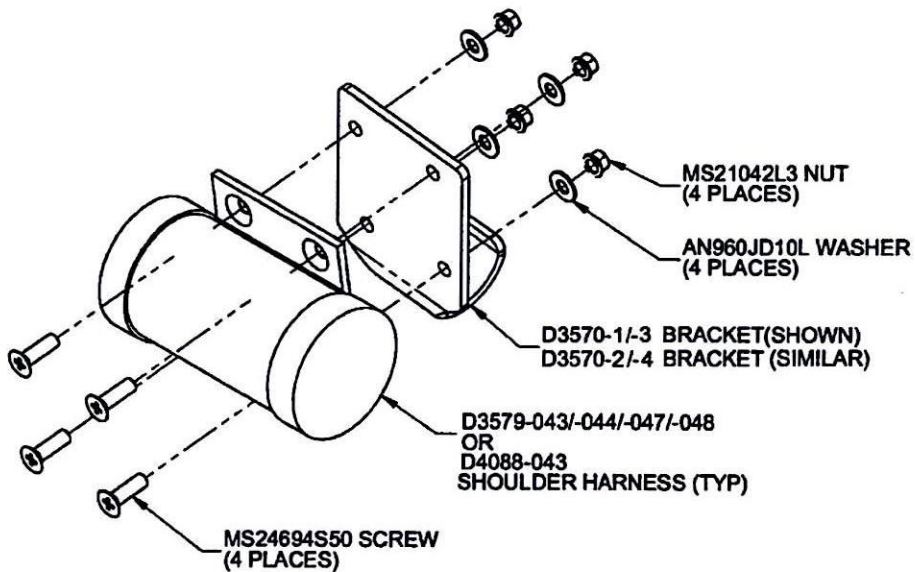
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval				
Description Work Order Deviation				Disposition				Completed By			
								 and / Supervisor aval Verification A Coordinator approval			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐				Date: 06/15/18 Po ☐ Fol ☐ Gr: ☐ We ☐ Wr ☐ Out ☐ Off: ☐ Mis ☐ Fit/ ☐ Misaligned/off center ☐		Container No: S081522 Part: D412-702-323 Job No: 178843 Serial No/ Batch: S081522 Revision: 6 Inspector: _____ Exp Date: _____ Instructions: _____ DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury ON K6A 1K7 CANADA TEL: 1 613 532-5200 Email: sales@dartaero.com www.dartaerospace.com	
OTHER : ☐				Turning Sequence ☐							



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-
307/-309/-315/-317 HARNESS ASSEMBLIES**



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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